



## NOTES:

- INSTALL 450 mm Ø TRUE INNER FORMING TUBE TO THE BOTTOM OF THE EXCAVATION. FILL THE TUBE WITH DRAINAGE MATERIAL, TO DEPTH SHOWN.
- INSTALL 760 mm Ø TRUE OUTER FORMING TUBE, CONCENTRIC WITHIN THE INNER FORM AND SUPPORTED BY THE COMPACTED BACKFILL.
- ALL CONDUITS MUST BE BUNDLED INTO A GROUP IN CENTRE OF BASE, AND TIED TOGETHER BELOW THE TOP OF THE BASE PRIOR TO CONCRETE POUR. INSTALL PLASTIC PLUGS PRIOR TO CONCRETE POUR.
- 4. INSTALL SERVICE BOX COVER TO BE FLUSH WITH PAVEMENT, SIDEWALK OR BOULEVARD FINISH GRADE.
- CONCRETE SHALL CONFORM TO REQUIREMENTS OF CW 2160 (LATEST EDITION) FOR TYPE A STRUCTURES (MONOLITHIC SEWERS AND REINFORCED STRUCTURES).
- FOLLOWING 24 HOUR MINIMUM CONCRETE CURING TIME, STRIP THE TOP PORTION OF THE OUTER TUBULAR FORM A MINIMUM 150mm BELOW FINISHED PAVED SURFACE OR BOULEVARD GRADE.
- 7. BACKFILL SHALL CONFORM TO REQUIREMENTS OF SD-342.
- POUR TOP OF SERVICE BOX MONOLITHICALLY WITH ADJACENT SIDEWALK (BY OTHERS).

DIMENSIONS ARE IN MILLIMETRES (UNLESS OTHERWISE NOTED)

THE CITY OF WINNIPEG			Revisions					
Winnipeg PUBLIC WORKS DEPARTMENT		10 /11 /14	REVISED BY DILLO	NI CONCLILTING		DBW		
Reference Spec. No.	· ·		DRAINAGE MATERIAL					
CW 3620-R5	1		DRAINAGE MATERIAL					
011 0020 No	No.	Date		Description		Ву		
SERVICE BOX — CAST IN PLACE	Designed By: C.K.			Drawn By: A.R.	Scale : N.T.S.			
	Checked By: —		Зу:	Date: 95-03-06	Drawing No.			
	Approved:				SD-320			